

# **Field Testing and Evaluation of a Demonstration Timber Bridge**

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**Session: New Perspectives on Timber  
Bridges**

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# Overview

- Field Testing Project
- Lab Project
- Demonstration Bridge
- Observations/Future Work



# Introduction/Background

- 2003 BEC Project
  - 8 glued-laminated timber girder bridges w/ asphalt wearing surfaces
  - ~\$250,000 project
  - OR, AL, NY, WI
- Significant asphalt deterioration
- Results
  - Differential Panel Deflections
  - Deck Panel Condition

# Field Tests

- **Field tested 12 timber bridges with asphalt wearing surfaces**



**Elmhurst  
Moisture Meter  
w/ 2" pin**



# Field Tests Cont.

## ➤ Rolling Static Tests: BDI Strain; Deflections





# Typical Wearing Surface Performance



- Full-width transverse cracks located at each deck panel interface



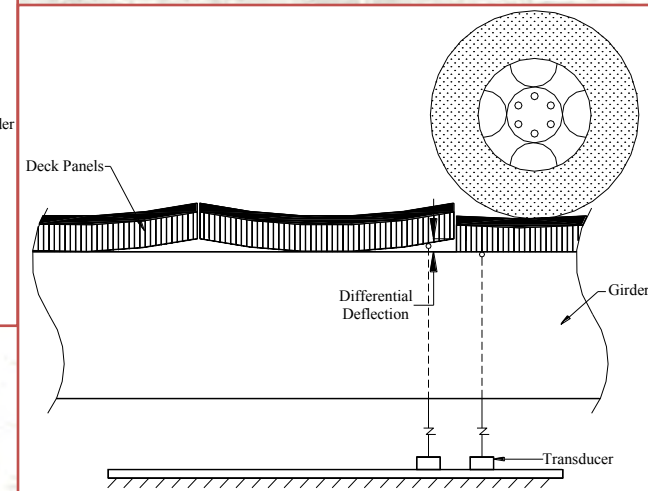
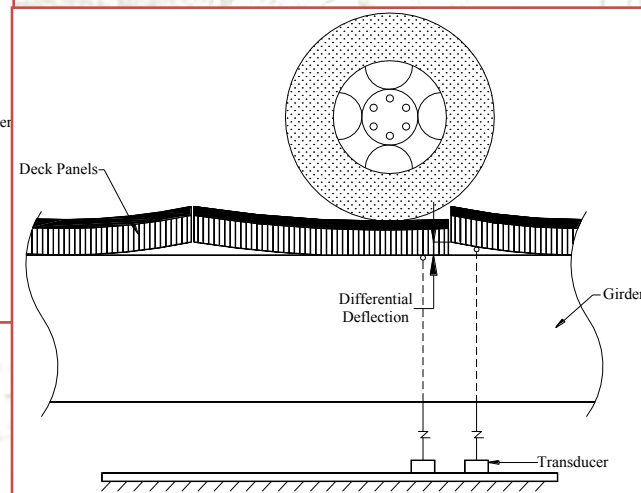
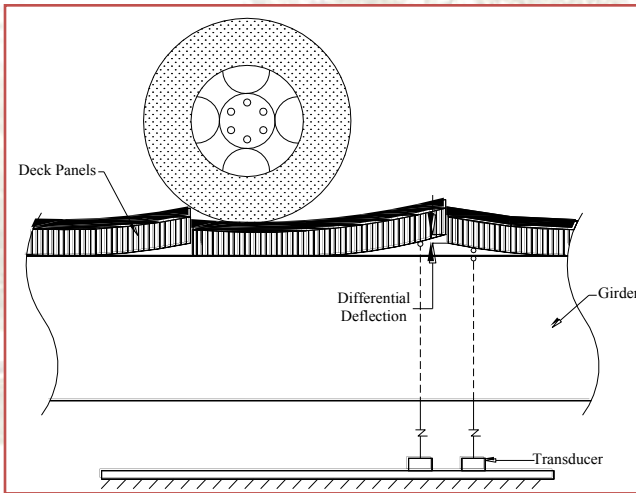
# Typical Wearing Surface Performance



Constructed 07/04; Photo taken 08/04

# Field Test Observations

## ➤ Diff. Panel Defl. – Cupped Panels





# Results - Global Defl.

## Experimental n: L/n

WS

Rating\*

• Lost Creek = 2032	9
• Camp Creek = 1380	7
• Badger Creek = 1150	9
• Russellville = 750	5
• Chambers Co. = 675	6
• Wittson = 600	5
• Butler Co. = 560	2
• Erfurth = 520	4

AASHTO=L/500; AASHTO LRFD=L/425;  
Timber Design Manual=L/360

\*Rating Scale: 1-severe; 5-moderate; 9-minor

# Results Cont. – Diff. Panel Defl.

<u>Experimental (in.): Limit &lt;0.1 in.</u>		<u>WS</u>	<u>Rating*</u>
• Camp Creek	= N/A		7
• Lost Creek	= N/A		9
• Badger Creek	= 0.022		9
• Chambers Co.	= 0.027		6
• Russellville	= 0.034		5
• Wittson	= 0.054		5
• Erfurth	= 0.127		4
• Butler Co.	= 0.176		2

\*Rating Scale: 1-severe; 5-moderate; 9-minor



# Field Test Observations

- Bridges with higher n-values generally performed better
- The condition of the deck panels was a significant factor affecting wearing surface deterioration
- Research methods to reduce and remediate diff. panel defl. on both new and existing bridges
- Further research into the design of asphalt mixes for wearing surfaces on timber bridges

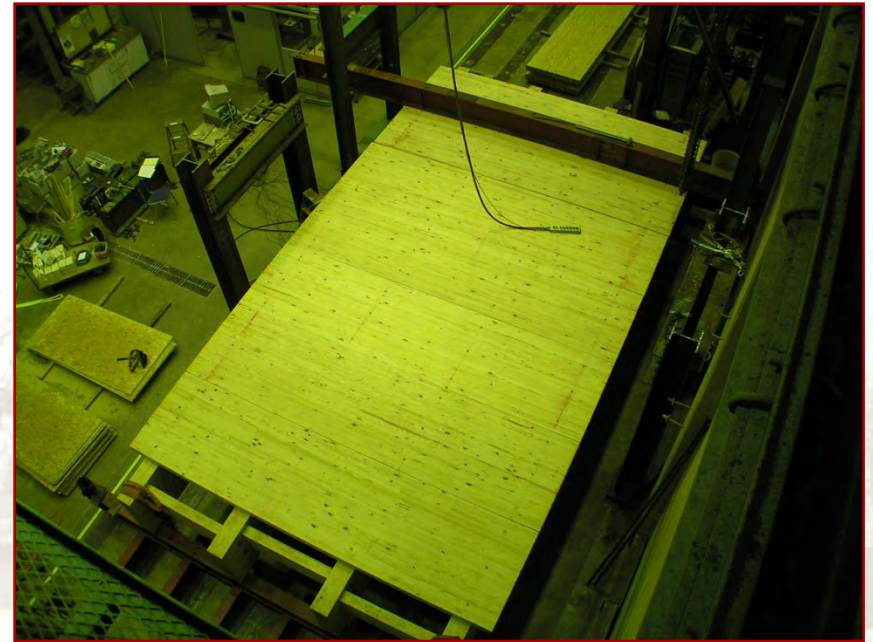
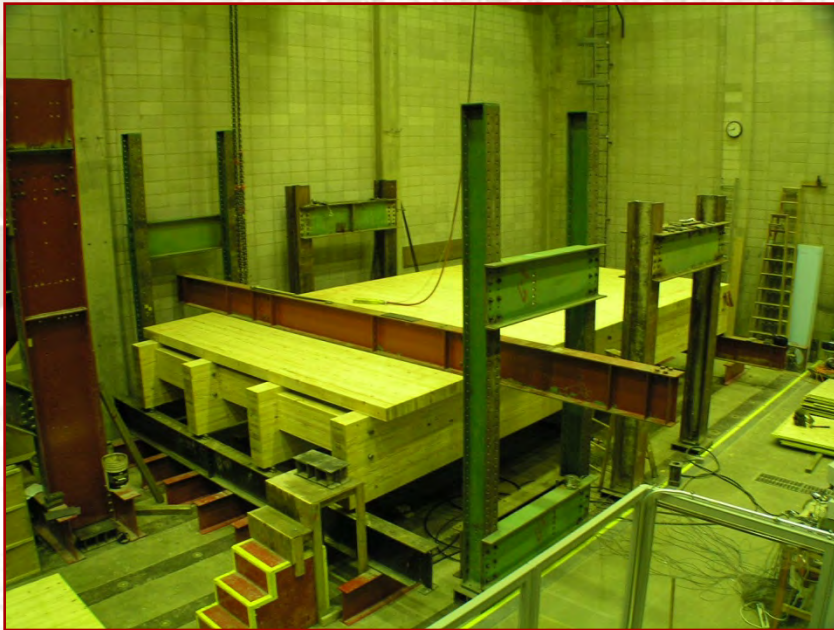
# Introduction/Background Cont.

- 2005 BEC Project
  - Constructed full-scale timber bridge
  - ~\$150,000 project
  - ISU Structures Laboratory
- Single span, 16ft wide
- Reduce Differential Panel Deflections
  - Deck Modification Alternatives
- Test Alternative in the field



# Laboratory Bridge

- **31-ft single span**
- **Four Girders**



- **16-ft wide**
- **4' x 5 1/8" Deck Panels**



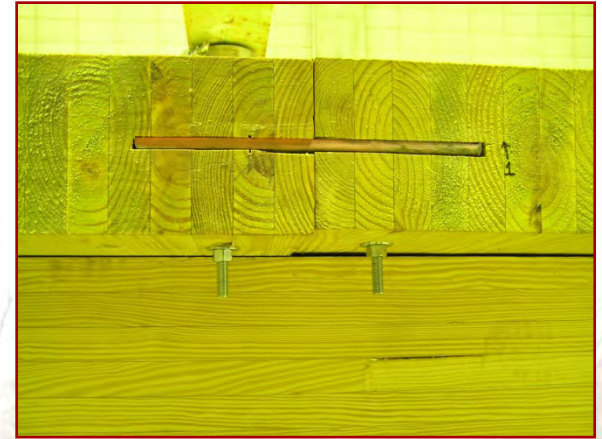
# Deck Panel Joint Alternatives



Plywood



Steel Plate



Steel Plate w/ Bolts



FRP Dowels

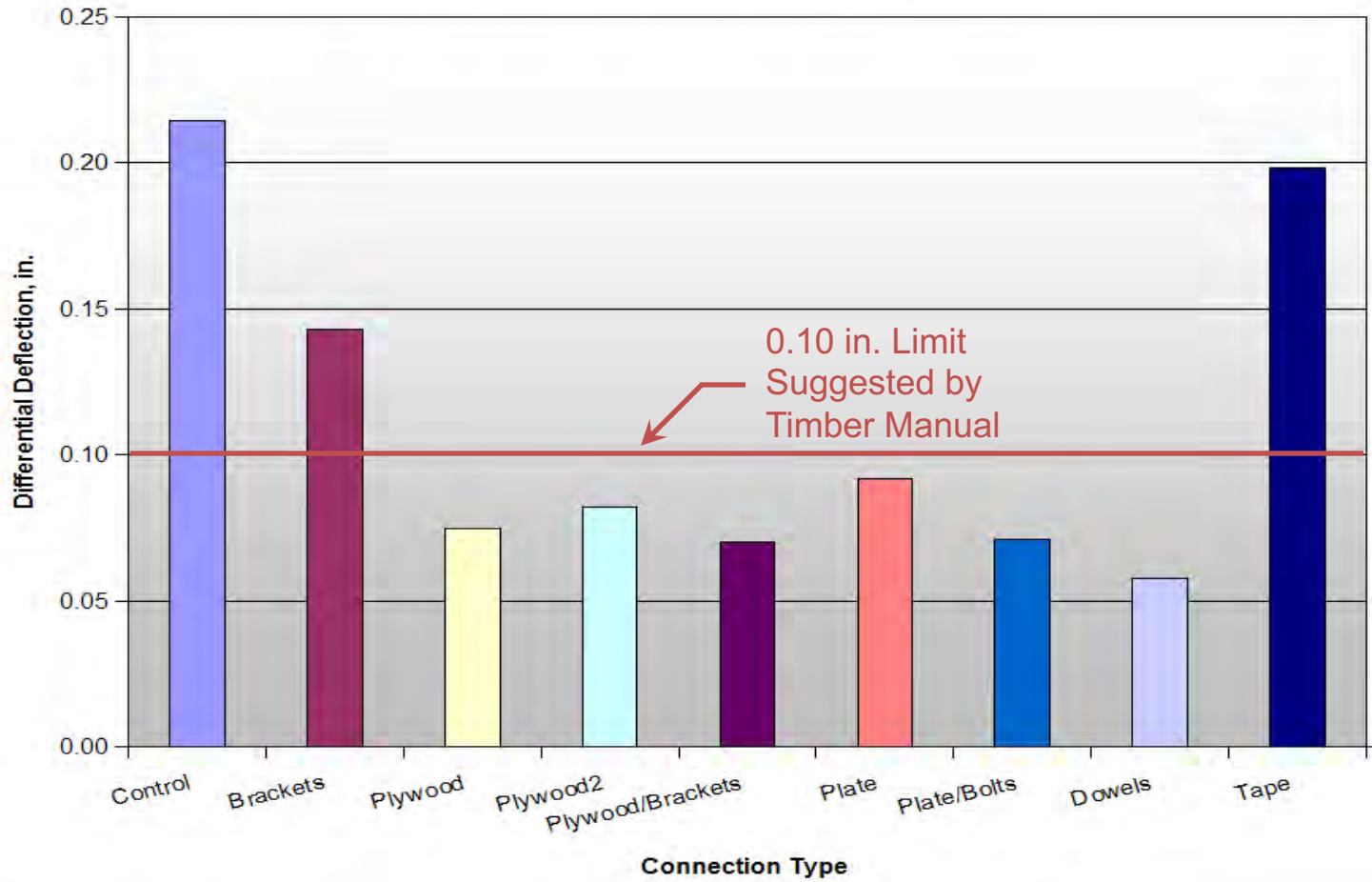


Mastic Tape



# Test Results

Differential Panel Deflection @ 16 kip (LC1)



# Lab Bridge Results

- Alternatives Reduced Diff/Defl.
- Important Alt. Qualities
  - Effectiveness
  - Cost
  - Constructability!
- Top Three: Dowels, Steel Plate, Plywood
- Selected Alternative: Plywood





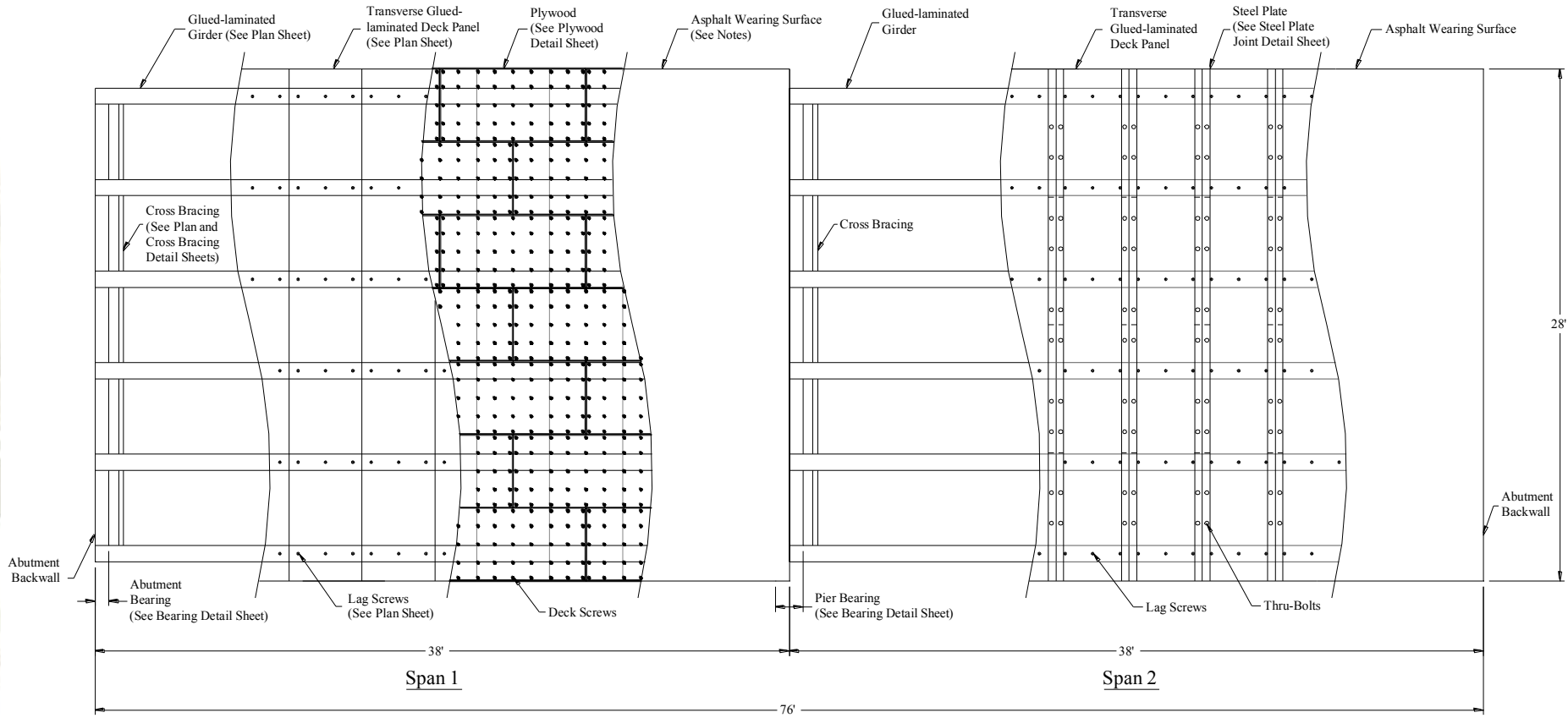
# Demonstration Timber Bridge Project

# Objective

- Design Full-scale Glued-laminated Timber Bridge
- Utilize Selected Alternative
- Document:
  - Design
  - Construction
  - Serviceability Performance
  - Live Load Performance
- Final report



# Demonstration Bridge Design

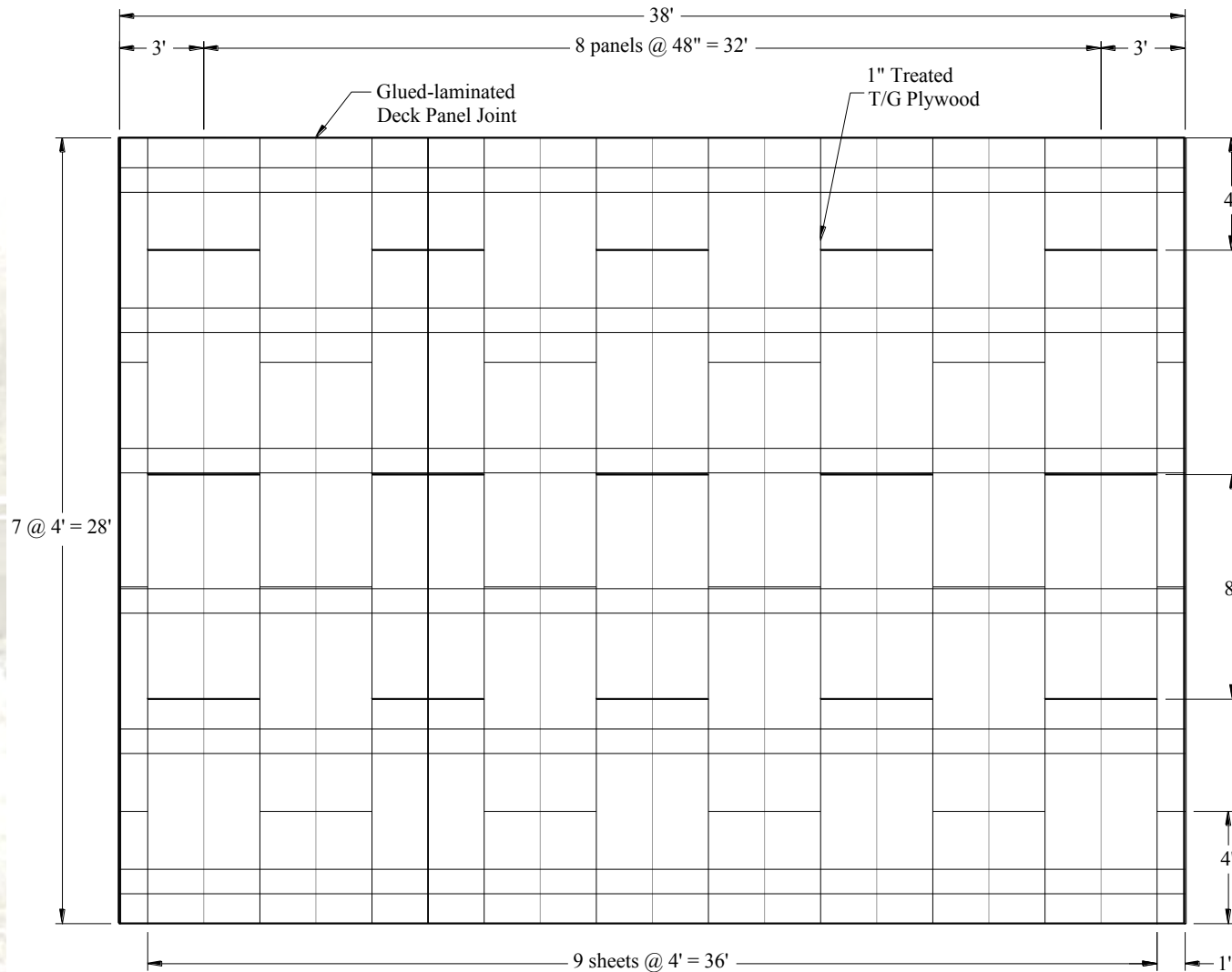


Overall Superstructure Layout

(Guardrail omitted for clarity, see Guardrail Detail Sheets)



# Plywood Layout



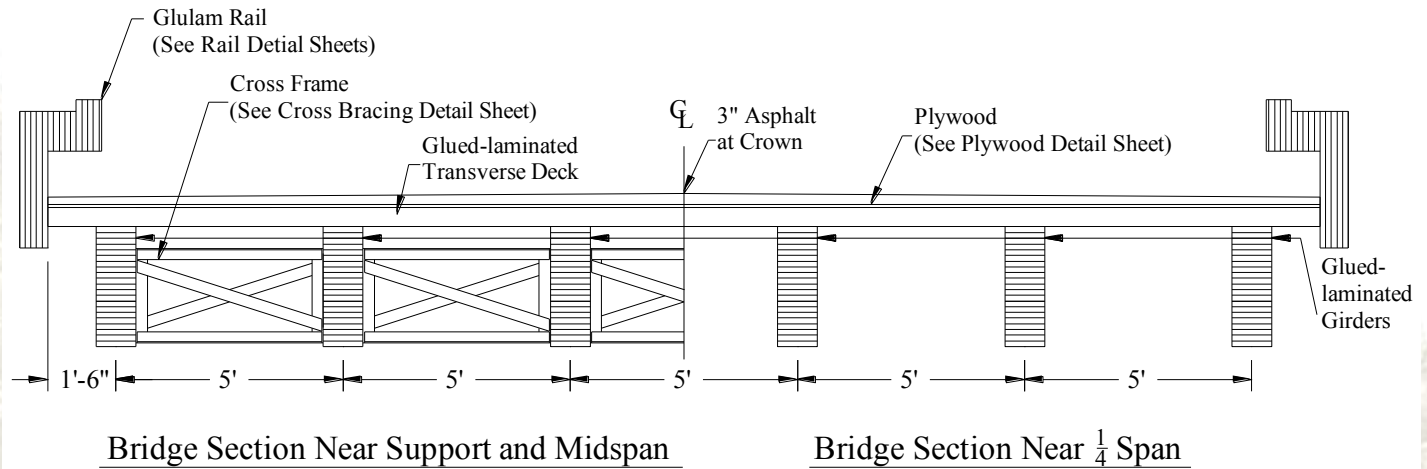
Plan Layout of 1" T/G Treated Plywood

Span 1 Only

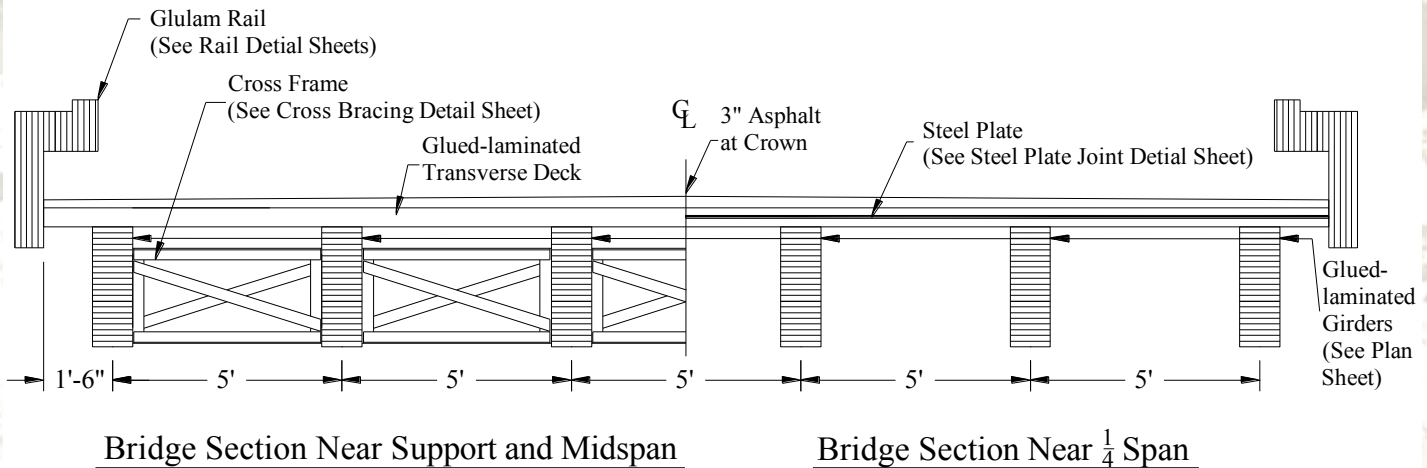


# Demonstration Bridge Design

Span 1



Span 2



# Demonstration Bridge Construction





# Demonstration Bridge Construction



# Demonstration Bridge Construction





# Demonstration Bridge Construction





# Demo Bridge - Inspection Results

## ➤ **Span w/o Plywood**

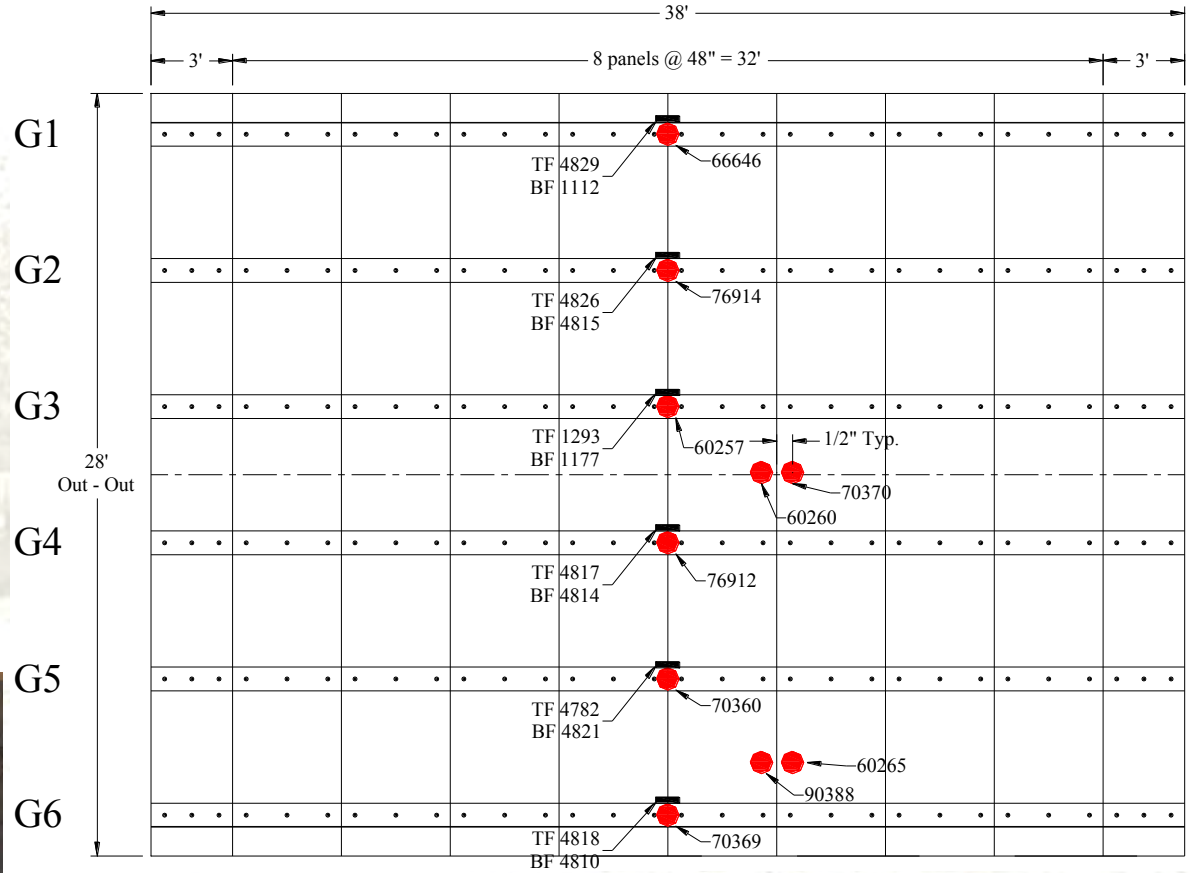


## ➤ **Span w/ Plywood**



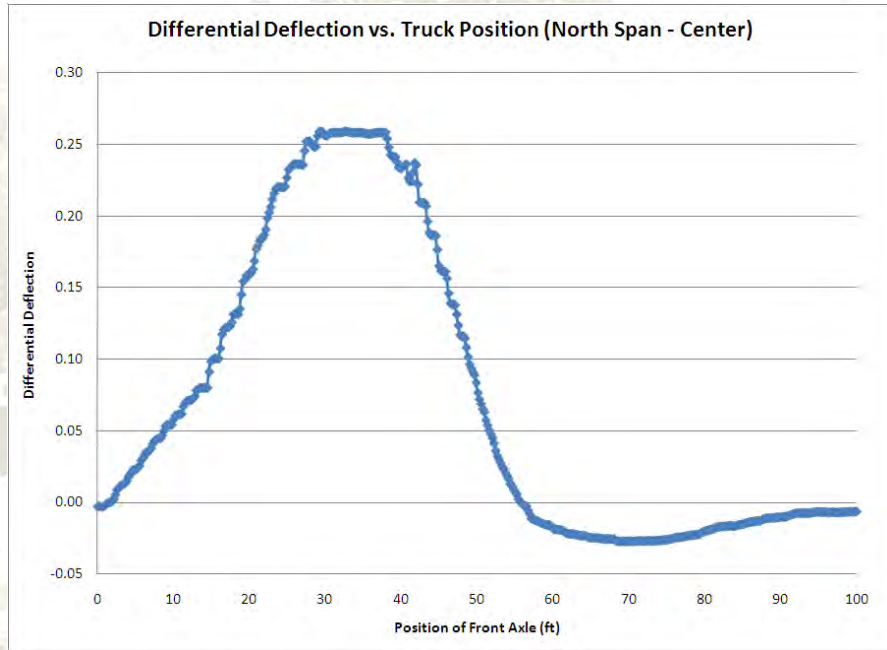


# Demo Bridge - Test Results

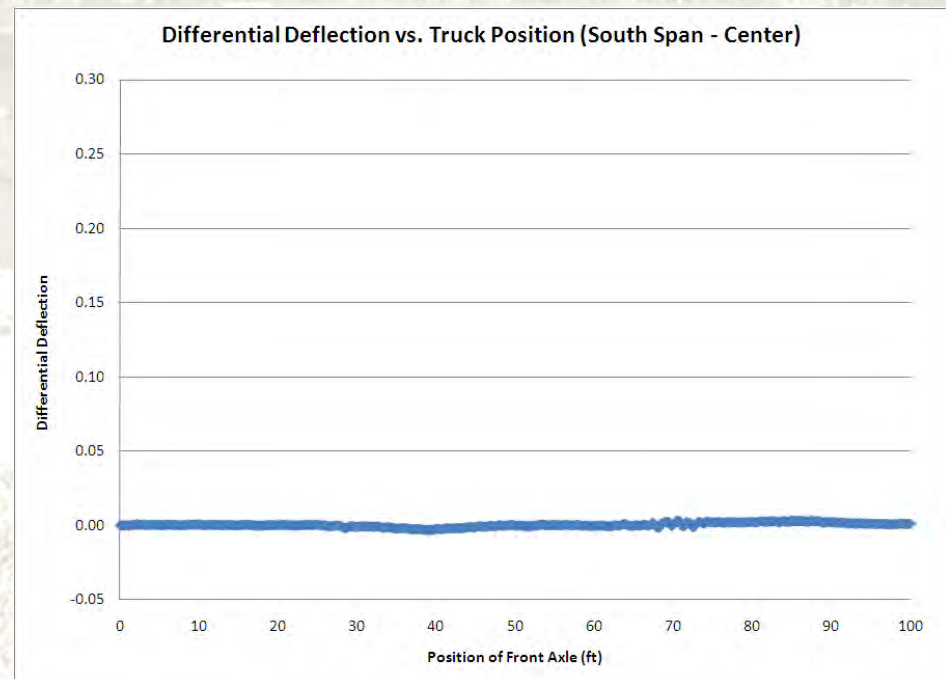


# Test Results Cont. - Differential Deflections

## ➤ **Span w/o Plywood**



## ➤ **Span w/o Plywood**





# Demo Bridge - Conclusions/Recommendations

- Plywood
  - reduces differential panel deflections
  - easy install
  - Alters asphalt cracking pattern
- Future investigations:
  - Plywood pattern
  - Tongue/Groove plywood
  - Asphalt Mix Design

**Thank You!**

